



ANNEXURE III - O

SPECIFICATION DETAILS OF DIRECT BULK PACK

PRODUCT : BANANA

CAPACITY : 13Kg/18kg

A. CFB BOX

MATERIAL OF CONSTRUCTION *	Corrugated Fibre Board
EXTERNAL DIMENSIONS (mm)	
13 Kg	545 x 330 x 255
18 Kg	750 x 300 x 200
STYLE OF BOX * *	TELESCOPIC
NO. OF PLYS	Lid :3 Tray : 5
TYPE OF FLUTES	Lid :B (Narrow) Tray : B/B(Narrow/ Narrow)
DIRECTION OF FLUTES	Vertical
GRAMMAGE (G/M SQ.) OUTER TO INNER (INDICATIVE)	Lid : 250 / 150 / 150 Tray : 250 / 120 / 120 /120 / 120
BURST FACTOR OF PAPER (KRAFT) (MINIMUM)	20.00
BURSTING STRENGTH OF BOARD (KG/ CM.SQ)(MINIMUM)	Lid :11.0 Tray : 14.0
NO. OF PIECES PER BOX	Not more than two
MANUFACTURE'S JOINT	By gluing
EDGE CRUSH (KGF) (MIN)	37.00 / 38.00
COMPRESSION STRENGTH OF BOX (KGF) (MINIMUM)	500
COBB (30 MINUTES) *** (G /M SQ.) (MAXIMUM)	60
NO. OF VENTILATION HOLES	16.0
DIAMETER (MM) OF POSITION OF HOLES	20.0
TWO SIDES EACH	3
TWO ENDS EACH	1
TOP & BOTTOM EACH	4
	One slot on each of the ends of the box

Outer ply of white duplex board or bleached kraft

Or any other suitable style which provides equal strength and performance

Outer ply to be laminated or coated for water proofing